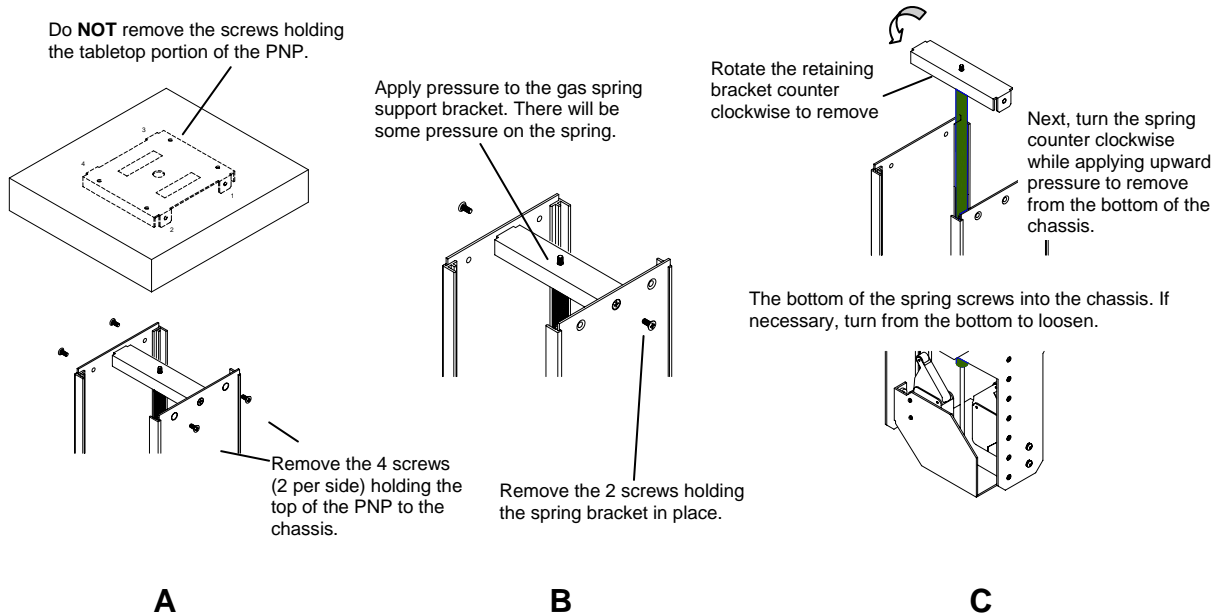


## Instructions for Replacing the Gas Spring for a PNP515

1. Place the Pop 'N Plug<sup>®</sup> in the open position to relieve pressure on the gas spring.
2. Using a Phillips screwdriver, remove the 4 screws that hold the tabletop cutout with bracket to the PNP chassis. Do NOT remove the screws that hold the tabletop cutout to its bracket. **(A)**
3. Apply downward pressure on the gas spring bracket while removing the 2 screws holding the bracket in place. **(B)** **CAUTION! The gas spring may still possess tension and may push against you once the screws are removed.**



4. The spring retaining-bracket is attached to the gas spring. After the 2 screws are removed, the bracket will extend past the top of the enclosure. Rotate the spring retaining-bracket counterclockwise and remove it from the spring **(C)**.
5. The top of the gas-spring is threaded and screws into the bottom of the chassis. Hold the body of the gas-spring and while applying upward pressure rotate the spring counterclockwise **(C)**.

### THE REMOVAL IS COMPLETE.

6. Insert the new spring into the bottom of the unit. Rotate the body clockwise until it is secured to the bottom of the chassis.
7. Attach the spring retaining-bracket to the top of the new spring by screwing clockwise until it is snug. Make sure the bracket lines up with the holes in the side of the chassis.
8. Carefully apply pressure to the bracket and compress the spring so the bracket holes line up with the enclosure holes, and then fasten the 2 screws removed earlier.
9. Reinstall the tabletop portion of the unit using the 4 screws removed earlier.

### THE INSTALLATION IS COMPLETE.